



**DOUBLE
BULL
CEMENT**



DOUBLE BULL OPC-53 GRADE

Double Bull Ordinary Portland Cement (OPC-53) is produced using a highly specialised process for optimum particle size distribution, superior crystalline structure and balanced phase composition. This results in high strength and durability of structures.



APPLICATIONS:

- Specialised construction work like bridges, highways, flyovers, culverts, buildings, slip formwork
- All type of planned and RCC work
- Suitable for constructing houses, high-rise buildings, roads, etc.
- For high strength concrete using different mix designs
- Suitable for pre-stressed pipes/poles
- All types of specialised concrete repair work like grouting

ADVANTAGES:



Optimum Cement
Consumption in
Mix Designs



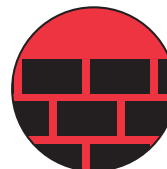
Better Workability



Better Cohesiveness



Long Term Durability
for the Concrete



Faster Rate
of Construction



Superior Surface Finish

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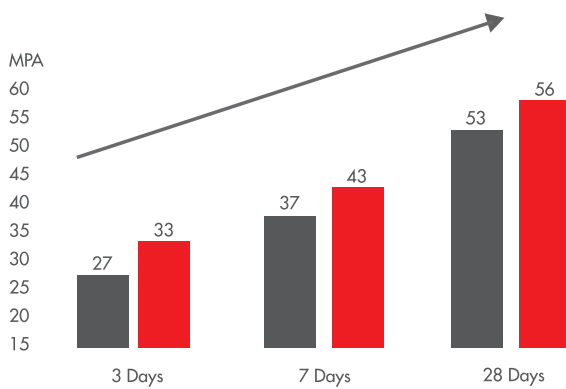


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■ BIS Requirement ■ Double Bull Test Finding

COMPRESSIVE STRENGTH:

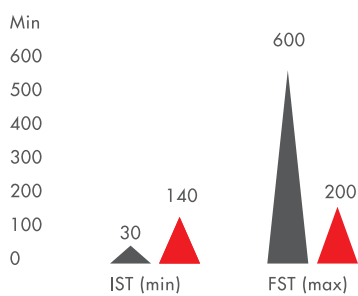
The maximum load the cement mortar can sustain without fracture.



Compressive strength mein 60% behtar.

SETTING TIME

The period in which the cement goes from fluid to solid.






Setting time mein behtar workability.

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IS 269 : 2015		NU VISTA LIMITED, RISDA	
		(Formerly known as Emami Cement Ltd)	
CM/L- 5900013411		Village : - Risda, Suhela Road	
		Dist : Baloda Bazar- 493 332 (C.G.)	
TEST CERTIFICATE			
ORDINARY PORTLAND CEMENT - 53 Grade			
Date of Issue : 16-07-2020			
Sample Description : W25 M06 Y2020		Despatch Period : 17/06/2020 to 23/06/2020	
S.No.	Test Carried Out	Requirement as Per IS: 269-2015	Result Obtained
CHEMICAL TESTING			
1	Lime Saturation Factor	Not greater than 1.02 and not less than 0.80	0.89
	Ratio of % Alumina to that of Iron Oxide Al_2O_3 / Fe_2O_3	0.66 Minimum	1.61
	Total Loss on Ignition (% by mass)	4.0 Maximum	1.92
	Magnesia (% by mass)	6.0 Maximum	3.80
	Sulphuric Anhydride (% by mass)	3.5 Maximum	2.70
	Chloride (% by mass)	0.10 Maximum	0.011
	Insoluble Residue (% by mass)	5.0 Maximum	1.20
PHYSICAL TESTING			
2	Fineness (m^2 / Kg)	225 Minimum	310
3	Normal Consistency (%)	-	27.50
4	Setting Time (minutes)		
	a) Initial	30 Minimum	175
5	b) Final	600 Maximum	235
	Soundness		
5	a) Le-Chatlier Expansion (mm)	10 Maximum	1.0
	b) Autoclave Expansion (%)	0.8 Maximum	0.15
6	Compressive Strength (Mpa)		
	a. 24 hr. (1day)	NA	26.8
	b. 72 +/- 1 hr. (3 days)	27 Minimum	37.7
	c. 168 +/- 2 hr.(7 days)	37 Minimum	47.0
	d. 672 +/- 4hr. (28 days)	53 Minimum	60.1
PI used Limestone - 4.5%			
Environment condition during test , Temperature =27±2°C and RH > 65%			
The above cement complies with the requirements of IS 269 : 2015 for 53 Grade Ordinary Portland Cement.			
Prepared by 		Authorised Signatory 	
Regd. Office : Acropolis Mall, 15th Floor, 1858/1, Rajdanga Main Road, Sector 1, East Kolkata Township 700107, Kolkata, West Bengal, India			

www.nuvoco.com

customer.care@doublebullcement.com



1800 1022 008

Mazbooti Ummeed Se Zyada